



**ZETTEX**

STICK WITH US

## TECHNICAL DATA SHEET

### Primer Z-05

Zettex Europe B.V.  
Plaza 20, 4782 SK Moerdijk  
The Netherlands  
+31 (0)888-93 88 39  
[info@zettex.com](mailto:info@zettex.com)  
[www.zettex.com](http://www.zettex.com)

#### Product description

Zettex Primer Z-05 is a primer based on polyurethane and solvents for the optimum adhesion of Zettex MS 60 on porous surfaces. Improves the adhesion of Zettex MS 60 and protects the wooden rails on which the façade cladding is adhered. Gives head joints between the boards an attractive black finish. Improves the adhesion of Zettex MS 60 to cement-bonded façade cladding.

#### Material

Polyurethane

#### Advantages

- Gives head joints between the boards an attractive black finish.
- Improves the adhesion of Zettex MS 60 to cement-bonded façade cladding.

#### Applications

Zettex Primer Z-05 can be used for brickwork, wood and concrete.

#### Pre-treatment framing

Apply Zettex Primer Z-05 in one opaque layer and allow to dry for at least 1 hour. The moisture content of the wooden framing may not exceed 18%!

#### Tape application

Apply the Zettex Fixeerband when Zettex Primer Z-05 has fully hardened (1 to 24 hours) in a vertical, continuous line. Press firmly and cut off with a sharp knife. Do not yet remove the cover paper from the Zettex Fixeerband.

#### Pre-treatment boarding

Use Zettex Profireiniger to clean the back of the board at the place of adhesion. Thoroughly clean with Zettex Witte or Bonte tricot cloths.

#### Board adhesive application

Only apply Zettex MS 60 with the closable nozzle supplied next to the Zettex Fixeerband.

#### Board fixing

Now remove the cover paper from the Zettex Fixeerband. Apply the board within a period of 10 minutes after the removal of the cover paper. When the board has come into contact with the Zettex Fixeerband no more changes are possible. When the board has been positioned correctly press it firmly. Hands can finally be cleaned with the Zettex Cleaning Wipes.

#### Available form

Can 1 L

#### Colour

Black and Transparent

#### Safety recommendations

See safety information sheet

**Shelf life**

Store at a temperature between +5 °C and +25 °C in the shade. The shelf life of Zettex Primer Z-05 is 12 months if stored as recommended in unopened, original packaging.

Properties	Specifications
Application temperature	+0 to +35°C
Density	1.35 g/ml
Frost-resistance during transport	To -15 °C